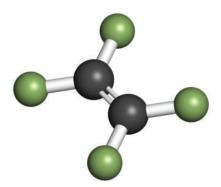
# NEWS ARTICLE

### MATERIAL SPOTLIGHT - PTFE (POLYTETRAFLUOROETHYLENE)



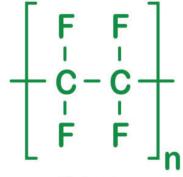
#### Monomer

From interplanetary deep space missions to sealing the fittings between the faucets and pipes in your kitchen sink, Polytetrafluoroethylene (PTFE) can be found being used in almost every aspect of our daily lives. It was discovered accidentally April 6, 1938 by Dr. Roy J. Plunkett while running experiments utilizing gases for freon refrigeration. The white waxy substance that had spontaneously polymerized was found to have some remarkable properties. PTFE turned out to be a resin impervious to almost every known solvent with a near frictionless surface which no substance would stick to.

The unique properties of PTFE lend itself well for use in a variety of industrial, manufacturing, and engineering facilities. The superb chemical resistance and tolerance to vast temperature gradients has not only improved the efficiency of many industries but the safety for the employees that work around those conditions as well.

## 12 Advantages of Using PTFE Filled Compounds

- · Excellent chemical resistance
- · Wide range of service temperature
- Excellent dielectric properties
- · Non-stick, low friction



#### **Polymer**

- · No embrittlement or ageing
- · Smooth surface finish can be achieved
- Non wetting
- Outstanding corrosion protection
- Electrical insulation
- · High thermal stability and flame resistance
- Resistance to weathering
- Food grade compliancy

## **5 Common Grades of PTFE** Virgin PTFE

"Virgin PTFE" (PTFE without a filler) is one of the most chemically inert materials known and is used in many different applications and industries.

#### **Glass Filled PTFE**

Virgin PTFE with 25% Glass fiber filler which dramatically increases compressive strength and lowers deformation under load.

#### **Bronze Filled PTFE**

The addition of Bronze to PTFE gives better dimensional stability and lowers creep, cold flow and wear.

#### **Carbon Filled PTFE**

The addition of Carbon Fiber to PTFE increases the compressive strength and wear resistance. It provides good thermal conductivity and low permeability.

#### **Stainless Steel Filled PTFE**

The material is extremely hard wearing, has excellent strength and stability under extreme loads and elevated temperatures whilst still retaining the low coefficient of friction of conventional PTFE.

#### **Processing PTFE**

Because PTFE is a thermoplastic and due to its high viscosity, it cannot be processed using conventional polymer processing techniques. PTFE is processed by cold shaping and followed by heat treatment (sintering) during which polymer particles fuse to form a solid molding.

PTFE is highly resistant to corrosion due to its chemical inertness. Unfortunately, that same chemical inertness prevents PTFE from being cross-linked like elastomers and is subject to the phenomenon of cold-flow — otherwise known as "creep". To reduce and diminish cold-flow, additives are introduced during the preparation of PTFE compounds. Fillers, such as glass fiber found in Durlon® 9000 and 9000N gaskets, not only reduce creep but also maintain chemical inertness against aggressive and caustic chemicals but are still considered safe for use by food, drug and medical services.

