

# DURLON®

## 8400

Phenolic Fiber with NBR Rubber Binder  
Compressed Non-Asbestos Gasket Material  
ASTM F104: F712120-A9B4E22K5L911M5

With an extremely wide pH application range (2-13 at room temp.) Durlon® 8400 can be used in process piping and equipment in chemical, pulp & paper and other general industrial applications. A unique high-performance compressed sheet, Durlon® 8400 is an excellent gasket material for use in steam, mild caustics and acids.

**INDUSTRY APPLICATIONS:**

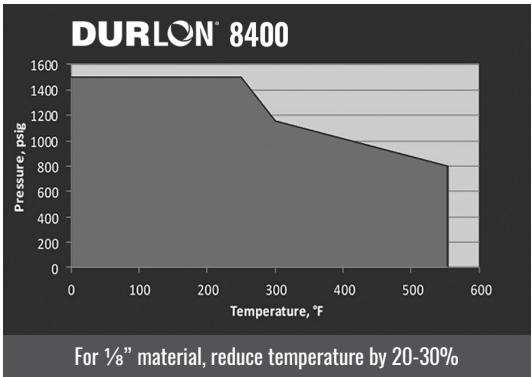
- Chemical Processing
  - Food & Beverage
  - General/Heavy Industry
  - Mining
- OEM Services
  - Power Generation
  - Pulp & Paper
  - Water & Wastewater

**BENEFIT:**

Durlon® 8400 has a strong dielectric rating, making it ideal for isolation kit applications where compressed fiber sheet gaskets can be utilized.

Gasket Factors	1/16"	1/8"
m	2.9	4.5
Y psi (MPa)	2,410 (16.6)	3,967 (27.4)
G <sub>b</sub> psi (MPa)	380 (2.6)	391 (2.7)
a	0.311	0.321
G <sub>s</sub> psi (MPa)	0.01 (.001)	0.014 (.001)

Certifications	
California Proposition 65	Compliant
RoHS Reach Declaration	Compliant



**Warning:** Durlon® gasket materials should never be recommended when both temperature and pressure are at the maximum listed. Properties and applications stated are typical. No applications should be undertaken by anyone without independent study and evaluation for suitability. Never use more than one gasket in one flange joint and never reuse a gasket. Improper use or gasket selection could cause property damage and/or serious injury. Data reported is a compilation of field testing, field service reports and/or in-house testing. While the utmost care has gone into publishing the information contained herein, we assume no responsibility for errors. Specifications and information contained within are subject to change without notice. This edition cancels and obsoletes all previous editions.

Physical Properties	
Color	Gold
Fiber System	Phenolic
Binder	NBR
Temperature: Min Max Continuous, Max	-40°C (-40°F) 427°C (800°F) 290°C (554°F)
Pressure, Max, bar (psi)	103 (1,500)
Density, g/cc (lbs/ft³)	1.7 (106)
Compressibility, %	8-16
Recovery, %	50
Creep Relaxation, %	25
Tensile Strength, MPa (psi)	12.4 (1,800)
Nitrogen Sealability ASTM 2378, cc/min	0.03
Fluid Resistance, ASTM F146 IRM 903 Oil 5hrs at 300°F Thickness Increase, % Weight Increase, % ASTM Fuel B 5hrs at 70°F Thickness Increase, % Weight Increase, %	0-15 15 0-10 15
Flexibility, ASTM F147	8x
Volume Resistivity ASTM D257, ohm-cm	3.1 x 10 <sup>13</sup>
Dielectric Breakdown ASTM D149, kV/mm (V/mil)	14.6 (371)

**Note:** ASTM properties are based on 1/16" sheet thickness, except ASTM F38 which is based on 1/32" sheet thickness. This is a general guide only and should not be the sole means of accepting or rejecting this material. The data listed here falls within the normal range of product properties, but should not be used to establish specifications limits nor used alone as the basis of design. For applications above Class 300, contact our technical department.